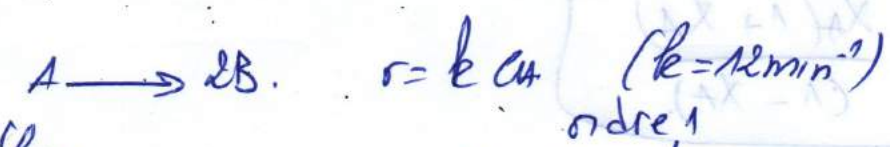


EXOS.



φ_{gaz}

$-r_A = r = k C_A$

1- Dans un reacteur agite ouvert (R.A.O.), $P = \text{cte}$, $T = \text{cte}$.
 A est pur et $Q_0 = 30 \text{ l/min}$ et $X_A = 0,52$ (92%).

on calcul le $V_{\text{R.A.O.}}$.

$-r_A = r = k C_A$; $C_A = \frac{F_A}{Q}$ en φ_{gaz} :

$C_A = \frac{F_{A0} - F_{A0} X_A}{Q \beta (1 + \epsilon_A X_A)}$ $\beta = 1 \Rightarrow B = \frac{P T_0}{P T} \left. \begin{array}{l} P = \text{cte} \\ T = \text{cte} \end{array} \right\}$

$C_A = \frac{C_{A0} (1 - X_A)}{(1 + \epsilon_A X_A)}$ car $\frac{F_{A0}}{Q} = C_{A0}$ et $\beta = 1$.

$\left. \begin{array}{l} F_A = F_{A0} - F_{A0} X_A \\ F_A = F_{A0} - F_0 X \end{array} \right\}$ A est pur $F_0 = F_{A0}$
 $F_{A0} X_A = F_0 X \Rightarrow X_A = X$

* $\epsilon_A X_A = \epsilon X \Rightarrow \epsilon_A = \epsilon \frac{X}{X_A} = \epsilon$ car A est pur $X_A = X$
 $\epsilon_A = \epsilon = \frac{\Delta \alpha}{1 + I_{A0}} = \Delta \alpha = 2 - 1 = 1$
 Pas d'inerte $I = \frac{F_{I0}}{F_0} = 0$
 $C_A = \epsilon = 1$

R.A.O. $\tau_{\text{R.A.O.}} = \frac{V_{\text{R.A.O.}}}{Q} = \frac{C_{A0} X_A}{-r_A} = \frac{C_{A0} X_A}{k C_A}$
 $\tau_{\text{R.A.O.}} = \frac{V_{\text{R.A.O.}}}{Q} = \frac{C_{A0} X_A}{k \frac{C_{A0} (1 - X_A)}{(1 + \epsilon_A X_A)}} = \frac{X_A (1 + \epsilon_A X_A)}{k (1 - X_A)}$

$$V_{R.A.O} = \frac{Q_0}{k} \frac{X_A(1+X_A)}{(1-X_A)}$$

A.N: $V_{R.A.O} = \frac{30}{12} \cdot \frac{0,92(1+0,92)}{(1-0,92)}$

$$V_{R.A.O} = 55,2 \text{ l.}$$

• Dans le cas d'un R.E.P. pour A=pur, $X_A=0,92$

$Q_0=30 \text{ l/min}$ ($P, T=C_0$): même conditions

ici aussi $C_A = \frac{C_{A0}(1-X_A)}{(1+X_A)X_A}$ et $E_A=1$.

$$\tau_{R.E.P} = \frac{V_{R.E.P}}{Q_0} = C_{A0} \int_{X_A} \frac{dX_A}{-r_A} = C_{A0} \int_0^{X_A} \frac{dX_A}{k C_A}$$

$$\Rightarrow V_{R.E.P} = Q_0 C_{A0} \int_0^{X_A} \frac{dX_A}{k C_{A0}(1-X_A)}$$

$$V_{R.E.P} = \frac{Q_0}{k} \int_0^{X_A} \frac{(1+E_A X_A) dX_A}{(1-X_A)}$$

avec $X_A=0,92$
 $E_A=1$

Math. $\int_0^x \frac{1+Ex}{1-x} = (1+E) \ln\left(\frac{1}{1-x}\right) - Ex \Big|_0^x$

$$\Rightarrow V_{R.E.P} = \frac{Q_0}{k} \left[(1+E_A) \ln\left(\frac{1}{1-X_A}\right) - (E_A X_A) \right]$$

A.N: $X_A=0,92$ et $E_A=1$.

$$\Rightarrow V_{R.E.P} = \frac{30}{12} \left[2 \ln\left(\frac{1}{1-0,92}\right) - (1 \cdot 0,92) \right]$$

$$V_{R.E.P} = 10,328 \text{ l.}$$

3. cas d'un R.A.D en ℓ_{gaz} , alimentant par - 19 -

$$\left. \begin{array}{l} 70\% A \\ 10\% B \\ 20\% I \end{array} \right\} \text{molaire, quel sera } X_A?? \text{ dans les} \\ \text{Conditions} \left\{ \begin{array}{l} Q_0 = 30 \text{ l/min} \\ k = 12 \text{ min}^{-1} \\ V_R = 55,2 \text{ l} \end{array} \right.$$

$$\ell_{\text{gaz}}, C_A = \frac{C_{A0}(1 - X_A)}{\beta(1 + \epsilon_A X_A)} = \frac{C_{A0}(1 - X_A)}{1 + \epsilon_A X_A} \quad \text{car } \beta = 1 \quad \left(\begin{array}{l} T = \text{cte} \\ P = \text{cte} \end{array} \right)$$

$$\epsilon_A X_A = \epsilon X \Rightarrow \boxed{\epsilon_A = \frac{\epsilon X}{X_A}}$$

$$\epsilon = \frac{\Delta \alpha}{1 + I} \quad (\Delta \alpha = 2 - 1 = 1)$$

$$I = \frac{F_{I0}}{F_0}$$

$$I = \frac{20\%}{70\% + 10\%} = \frac{1}{4}$$

$$\epsilon = \frac{\Delta \alpha}{1 + I} = \frac{1}{1 + \frac{1}{4}} = \boxed{\frac{4}{5} = \epsilon}$$

$$\left. \begin{array}{l} F_A = F_{A0} - F_{A0} X_A \\ F_A = F_{A0} - F_0 X \end{array} \right\} \Rightarrow F_{A0} X_A = F_0 X$$

$$\frac{X_A}{X_A} = \frac{F_0 X}{F_{A0} X_A} \Rightarrow \frac{X_A}{X_A} = \frac{F_0}{F_{A0}} = \frac{7}{8} \Rightarrow \boxed{\frac{X_A}{X_A} = \frac{7}{8}}$$

$$\epsilon_A = \frac{\epsilon X_A}{X_A} = \left(\frac{4}{5}\right) \left(\frac{7}{8}\right) = \frac{7}{10}$$

$$\boxed{\epsilon_A = 0,7}$$

$$C_A = \frac{C_{AD}(1 - X_A)}{1 + \epsilon_A X_A} = \frac{C_{AD}(1 - X_A)}{1 + 0,7 X_A}$$

Calcul de X_A ?

$$\star R.A.D : Z_{R.A.D} = \frac{V_{R.A.D}}{Q_0} = \frac{C_{AD} X_A}{-r_A} = \frac{X_A(1 + \epsilon_A X_A)}{k(1 - X_A)}$$

(dga vu).

$$Z_{R.A.D} = \frac{V_{R.A.D}}{Q_0} = \frac{55,2}{30} = 1,84 \text{ min}$$

$$Z_{R.A.D} = \frac{X_A(1 + \epsilon_A X_A)}{k(1 - X_A)} \Rightarrow k Z_{R.A.D}(1 - X_A) = X_A(1 + \epsilon_A X_A)$$

$$\Rightarrow X_A + \epsilon_A X_A^2 = k Z_{R.A.D} - k Z_{R.A.D} X_A$$

$$\Rightarrow \epsilon_A X_A^2 + X_A(1 + k Z_{R.A.D}) - k Z_{R.A.D} = 0$$

On divise par ϵ_A .

$$X_A^2 + \left(\frac{1 + k Z_{R.A.D}}{\epsilon_A} \right) X_A - \left(\frac{k Z_{R.A.D}}{\epsilon_A} \right) = 0$$

A.N.

$$X_A^2 + \left(\frac{1 + 12 \cdot 1,84}{0,7} \right) X_A - \left(\frac{12 \cdot 1,84}{0,7} \right) = 0$$

$$X_A^2 + (32,97) X_A - 31,54 = 0$$

$$\Delta = b^2 - 4 \cdot ac = 1087,021 + 126,16 = 1213,181$$

$$\sqrt{\Delta} = 34,831 \quad X_{A1} = \frac{-b - \sqrt{\Delta}}{2a} = \frac{-32,97 - 34,831}{2} < 0$$

$$X_{A2} = \frac{-b + \sqrt{\Delta}}{2a} = \frac{-32,97 + 34,831}{2} = 0,9305$$

$$X_A = 0,9305 = 93,05\%$$